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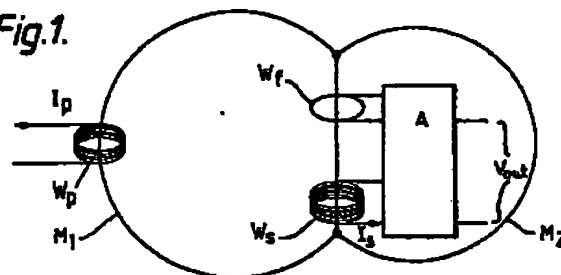
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(54) **Active current transformer.**

(57) An active current transformer has a primary conductor (W_p) in which a current is to be measured and a secondary conductor (W_s) in which a measuring current is generated in use. A feedback sensor (W_f) provides an induced voltage and an amplifier (A) receives a signal induced in the feedback sensor (W_f) and generates the measuring current in the secondary conductor (W_s). The primary (W_p) and secondary (W_s) conductors are located in first (M_1) and second (M_2) magnetic circuits respectively, the first and second circuits having a common path over at least a part of their respective lengths. The feedback sensor (W_f) is disposed on the common path of the first and second magnetic circuits so that, in use, the magnetic flux in the second path can be made substantially equal to that in the first path by operation of the amplifier (A) in response to the voltage in the feedback sensor (W_f).

Fig.1.



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ACTIVE CURRENT TRANSFORMER

The present invention relates to a so-called active current transformer of the type having a primary conductor which in use carries a current which is to be measured and a secondary conductor in which a measuring current is generated by means of a variable gain amplifier which receives a voltage induced in a magnetic flux sensor.

Various types of active transformer are known. For example, GB-A-2135830 discloses an active current transformer having a resistive shunt or current splitter for the primary current, a secondary winding and a detector winding, all located on a single magnetic path.

Active transformers are known in which the sensor has a feedback winding which drives the amplifier to develop a current in the secondary winding such as to generate a magnetic flux balancing that of the primary, to cause the signal in the feedback winding to approach zero. The number of turns in, or the current required to drive, the secondary conductor may be unacceptably large in such transformers. Accordingly, it is known to reduce the coupling between the primary and secondary conductors and to arrange for the feedback winding to pick up only a small part of the field from the primary conductor and to cause this to be cancelled by the secondary conductor current which is closely coupled to the feedback winding. EP-B-0144347 discloses such an active current transformer.

Such active current transformers find particular application in current measuring systems for example such as are used for measuring domestic electricity consumption. EP-A-0029903 discloses a current measuring device having a pair of separate transformers in which a secondary winding of one is connected to the secondary winding of the other and the circuit between them is connected to an operational amplifier whose output feeds the primary winding of the other transformer to provide a current which is then measured.

However, it is preferable, and an object of this invention, to avoid the need to wind the primary conductor since high current conductors are not easily formed and windings are thus expensive to manufacture. It is also desirable for the sensor ratio - (number of turns of primary conductor x primary current):(number of turns of secondary conductor x secondary current) - not to have to vary with minor changes in the position of the primary conductor. An additional object is that the current sensor should be insensitive to the effect of magnetic fields other than those produced by the conductors in order that external magnetic fields should not be able to influence the meter.

According to the present invention therefore there is provided an active current transformer having a primary conductor in which a current is to be measured; a secondary conductor in which a measuring current is generated in use; a feedback sensor for providing an induced voltage; and an amplifier for receiving a signal induced in the feedback winding and generating the measuring current in the secondary conductor; characterised in that the primary and secondary conductors are located in first and second magnetic circuits respectively, the first and second circuits having a common path over at least a part of their respective lengths and the feedback winding being disposed on the common path of the first and second magnetic circuits whereby, in use, the magnetic flux in the second path can be made substantially equal and opposite to that in the first path by operation of the amplifier in response to the voltage in the feedback winding.

Thus the flux in the magnetic circuit of the primary conductor can be arranged to be relatively small in relation to the primary current whilst the secondary magnetic circuit can be arranged to carry a flux which is controlled by the structure of the magnetic circuit to be relatively large in relation to the secondary current. The amplifier is connected to arrange that the flux in the feedback sensor is substantially zero by driving the secondary winding to produce an equal and opposite flux to that produced by the primary conductor.

In order to enable satisfactory metering of electrical consumption using such a transformer the relationship between the current and the number of turns in the primary and secondary circuits is arranged to be substantially linear by the use of a combination of high permeability magnetic materials (operated out of saturation) and low permeability material gaps (for example air) of well defined areas and lengths.

The relationship between the low permeability gaps of the first and second magnetic circuits sets the sensor ratio which is required to achieve flux balance. For example, if the low permeability gaps have a fixed and equal length, but the cross section of the secondary gap is 25 times larger than the primary gap then the sensor ratio required to balance single turn of the primary conductor is 1:25 so that a primary current of say 200A in a single turn can be balanced by a secondary current of 2mA in a 4000 turn secondary conductor.

This compares favourably with conventional active transformers which require considerably higher secondary currents or windings comprising many tens of thousands of turns.

Preferably, the gaps in the first and second

magnetic circuits are not of air but are of a dimensionally stable non-ferromagnetic substance such as alumina and are arranged such that thermal expansion coefficients may cancel out one another as long as both gaps are subjected to the same external conditions.

The invention also includes a sensor assembly for an active current transformer as defined above, the sensor assembly comprising a housing assembly of magnetic material providing first and second magnetic circuits having a common path over a portion of their respective lengths; an aperture located in the first circuit, for housing a primary conductor; and a secondary conductor winding and a feedback sensor winding close coupled to one another in the common path of the first and second magnetic circuits.

An advantage of the construction according to the invention is that the effect of the primary conductor is substantially independent of minor variations in its position within the aperture.

Furthermore, the sensor ratio is insensitive to minor variations in the position of the primary conductor and the structure is self-screening.

Two examples of transformers constructed in accordance with the present invention will now be described with reference to the accompanying drawings in which:-

Figure 1 is a magnetic circuit diagram illustrating the disposition of the magnetic circuit, the primary and secondary conductors and the feedback sensor and amplifier;

Figure 2 is an electrical circuit diagram illustrating the amplification details;

Figure 3 is a cross-section through the transformer;

Figure 4 is an end view of one half of the transformer;

Figure 5 is an end view of a bobbin on which the secondary and feedback conductors are wound;

Figure 6 is a side view of the bobbin; and,

Figure 7 shows an alternative magnetic circuit arrangement which may be utilized.

Figure 1 illustrates diagrammatically, the arrangement of the various circuit elements in a transformer according to the invention, the transformer comprising primary and secondary conductor windings W_p and W_s and a feedback sensor in the form of a feedback winding W_f . The primary winding W_p , which may be a single U-shaped turn, is wound on a first magnetic circuit M_1 which has a common path over a portion of its length with a second magnetic circuit M_2 . Both the secondary conductor winding W_s and the feedback winding W_f are wound on the common path of the two magnetic circuits, the feedback winding W_f being close-

ly coupled to the secondary winding W_s , so that the values of the flux passing through the sensor and secondary winding are the same. The secondary winding W_s and feedback sensor W_f are connected to an amplifier circuit A.

Figure 2 shows the primary conductor W_p (carrying a current I_p) passing by means of a single loop or "hairpin" turn through the sensor S in which are held both the secondary conductor W_s and the feedback winding W_f . These are shown, again diagrammatically, in Figure 2. The amplifier circuit is shown in more detail in Figure 2 and includes an amplifier A, which has a high gain (typically greater than 1000) and which is stable when in the configuration shown in Figure 2. The amplifier A (which in the example illustrated is an 'OP-27' from Precision Monolithics Inc.) is utilized to amplify the voltage across the feedback winding W_f , thereby controlling the current I_s in the secondary winding W_s . The values of the other amplifier components are as shown, and the arrangement is set up such that the flux generated in the second magnetic circuit M_2 couples the secondary and feedback windings so as to balance that generated by the primary conductor, the feedback winding voltage thus being maintained substantially at zero. The resistor R_s provides suitable conversion of the secondary current I_s to an output voltage V_{out} for measurement purposes.

Figures 3 to 6 show the proposed construction of the transformer of this example, the primary, secondary and feedback windings being housed in a ferrite core or housing 1 having a slot or aperture 2 for receipt of a hairpin or U-shaped winding of the primary conductor W_p and an axially extending bore 3 having a counterbore 4 of radius R_0 and length L_0 . A further aperture 7 is provided at the end of the housing opposite the aperture 2, in which second aperture are housed the secondary and feedback windings W_s and W_f , these being wound on a generally cylindrical bobbin 5 in which, in turn, there is housed a ferrite rod 6 of radius R_1 .

The bobbin 5 is shown in more detail in Figures 5 and 6, and includes a cylindrical centre section 51, a disc like circular flange 52, to separate the secondary and feedback windings W_s and W_f , and non-circular end flanges 53 as best seen in Figure 5. A bore 55 passes through the bobbin to receive the ferrite rod 6, and the bobbin has mounting flanges 54 to receive electrical terminals for printed circuit board mounting.

In the structure shown, a magnetic flux normal to the end face of the ferrite rod is produced in the aperture of the primary conductor WP by current therein, the flux being intercepted by the end face of the rod 6 in accordance with its cross-section and the depth L_p of the aperture 2 in which the primary conductor WP is housed.

Current in the secondary winding W_s produces an opposing flux determined by the annular gap between the rod and the ferrite core which is controlled by the circuit according to the signal from the feedback winding W_f as to produce zero net flux through the feedback winding.

The structure shown has the advantage that a hairpin bend or U-shaped loop of the primary conductor WP, which is easily formed, can simply be inserted into the aperture or slot 2 after construction of the sensor. Thus there is no requirement to "wind" the first conductor.

Also, the sensor ratio is insensitive to minor variations in the position of the primary conductor and the structure is self-screening. The sensor ratio is determined by the ratio of the two relevant magnetic reluctances: the annulus between the rod and the outer ferrite pressings and the cylinder defined by the effective end diameter of the rod and the gap which receives the primary loop. The 'effective end diameter' is approximately the mean diameter of the annulus R, so the sensor ratio S is given as:

$$S = \text{Primary reluctance} : \text{Secondary reluctance} \\ = 4L_p/\pi(R_0 + R_i)^2 : (R_0 - R_i)/\pi(R_0 + R_i)L_s \\ \text{when } R_0 - R_i \text{ is much less than } R_0 + R_i.$$

The symmetry of the construction also reduces its sensitivity to external magnetic fields and both the secondary and feedback windings can be wound on the same bobbin thus simplifying construction.

Construction is further simplified if the ferrite core is formed in two halves as shown. These and the ferrite rod can be formed by simple pressing techniques, dimensional stability being controlled by the respective sizes and shapes of the core halves and rod.

Figure 7 illustrates an alternative construction in which the feedback winding W_f and the secondary winding W_s are not close-coupled, being disposed in different parts of the magnetic circuit M_2 .

Claims

1. An active current transformer comprising a primary conductor (W_p) in which a current is to be measured; a secondary conductor (W_s) in which a measuring current is generated in use; a feedback sensor (W_f) for providing an induced voltage; and an amplifier (A) for receiving a signal induced in the feedback sensor (W_f) and generating the measuring current in the secondary conductor (W_s); characterised in that the primary (W_p) and secondary (W_s) conductors are located in first (M_1) and second (M_2) magnetic circuits respectively, the first and second circuits having a common path over at least a part of their respective lengths and the

feedback sensor (W_f) being disposed on the common path of the first and second magnetic circuits whereby, in use, the magnetic flux in the second path can be made substantially equal to that in the first path by operation of the amplifier (A) in response to the voltage in the feedback sensor (W_f).

2. A transformer according to claim 1, wherein the secondary conductor (W_s) is located in the common path of the first and second magnetic circuits.

3. A transformer according to claim 2, wherein the feedback sensor (W_f) and the secondary conductor (W_s) are close-coupled.

4. A transformer according to claim 1, wherein the secondary conductor (W_s) is located in the part of the second magnetic circuit (M_2) that is not common with the first magnetic circuit (M_1).

5. A transformer according to any of the preceding claims, wherein at least one of the primary conductor, secondary conductor, and feedback sensor is a coil.

6. A transformer according to any of the preceding claims, wherein the amplifier (A) is connected to arrange that the flux in the feedback sensor is substantially zero by driving the secondary conductor to produce an equal and opposite flux to that produced by the primary conductor.

7. A transformer according to any of the preceding claims, wherein a portion of each of the first and second magnetic circuits consists of a low permeability material.

8. A transformer according to claim 7, wherein the low permeability material is air.

9. A transformer according to claim 7, wherein the low permeability material is a dimensionally stable solid such as alumina.

10. A transformer according to any of the preceding claims, wherein the secondary conductor (W_s) and feedback sensor (W_f) are housed within a ferrite housing (1).

11. A transformer according to claim 10, wherein the secondary conductor and feedback sensor are each coils, and the coils are wound on a single bobbin (5).

12. A transformer according to claim 10 or claim 11, wherein, in use, the primary conductor is located in an aperture (2) of the housing.

13. A transformer according to any of the preceding claims, wherein the primary conductor (W_p) comprises a single loop or U-shaped winding.

14. A transformer according to claim 13, when dependant on any of claims 10 to 12, wherein the housing (1) has an aperture (2) for receiving the primary conductor.

15. A sensor assembly for an active current transformer according to claim 1, the sensor assembly comprising a housing assembly (1,6) of magnetic material providing first and second mag-

netic circuits (M_1, M_2) having a common path over a portion of their respective lengths; an aperture located in the first circuit, for housing a primary conductor; and a secondary conductor winding (W_2) and a feedback sensor winding (W_1) close coupled to one another in the common path of the first and second magnetic circuits.

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Fig.1.

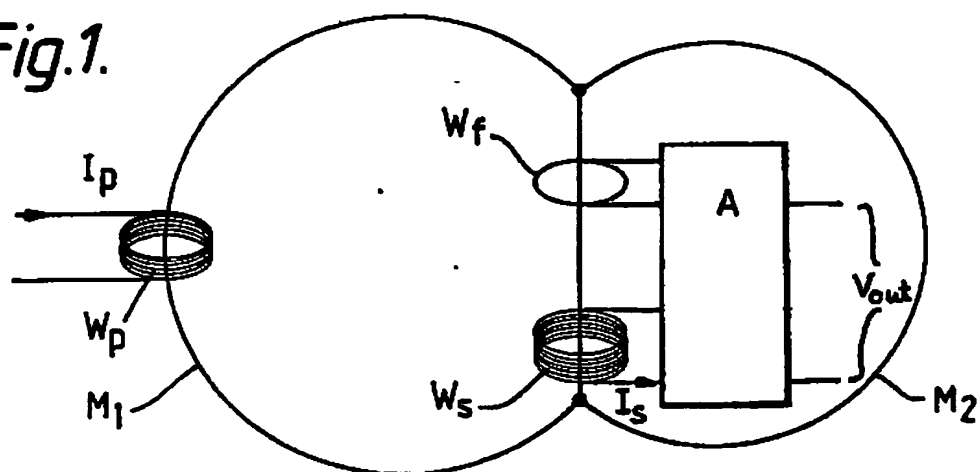


Fig.2.

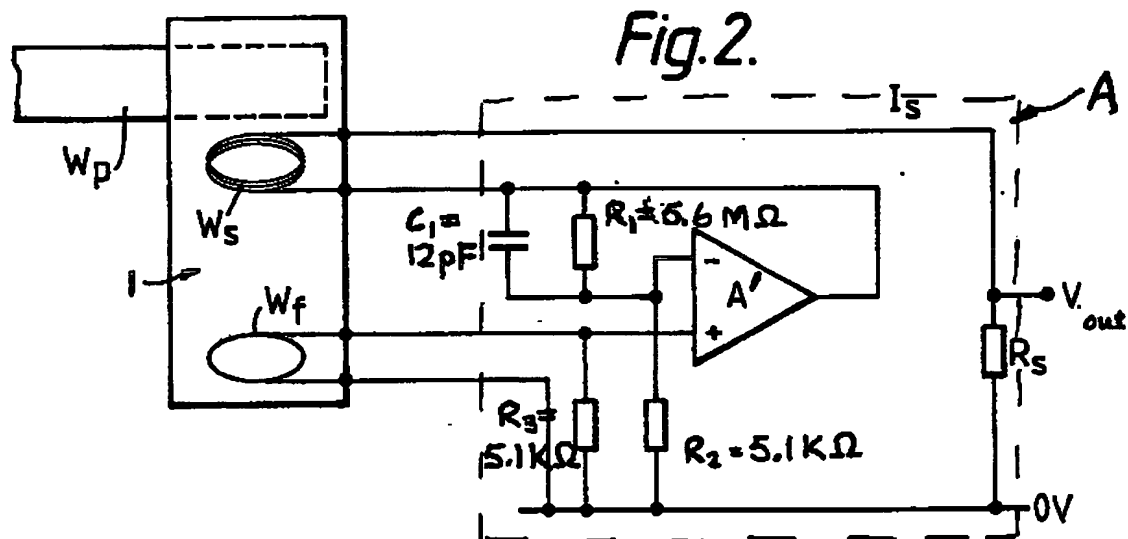


Fig.7.

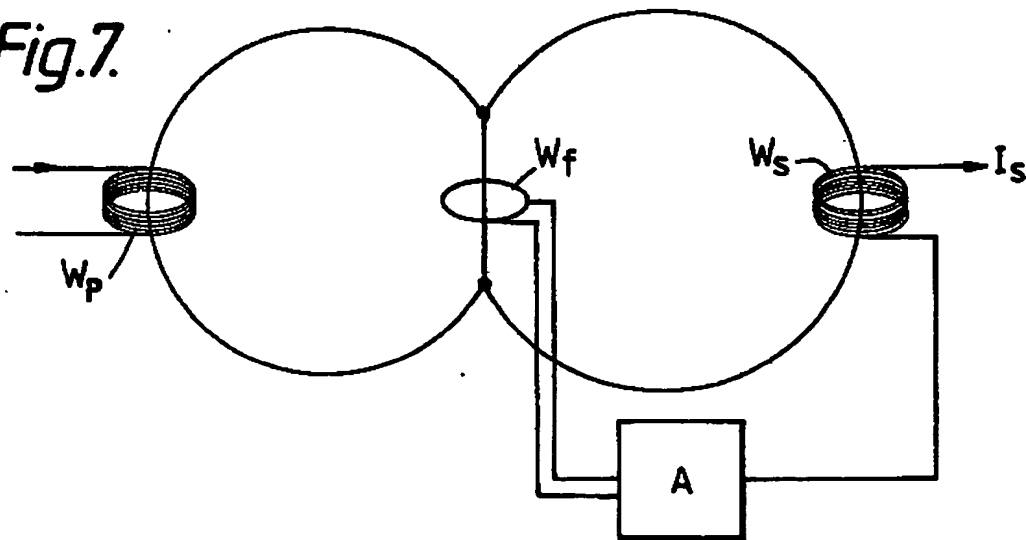


Fig.3.

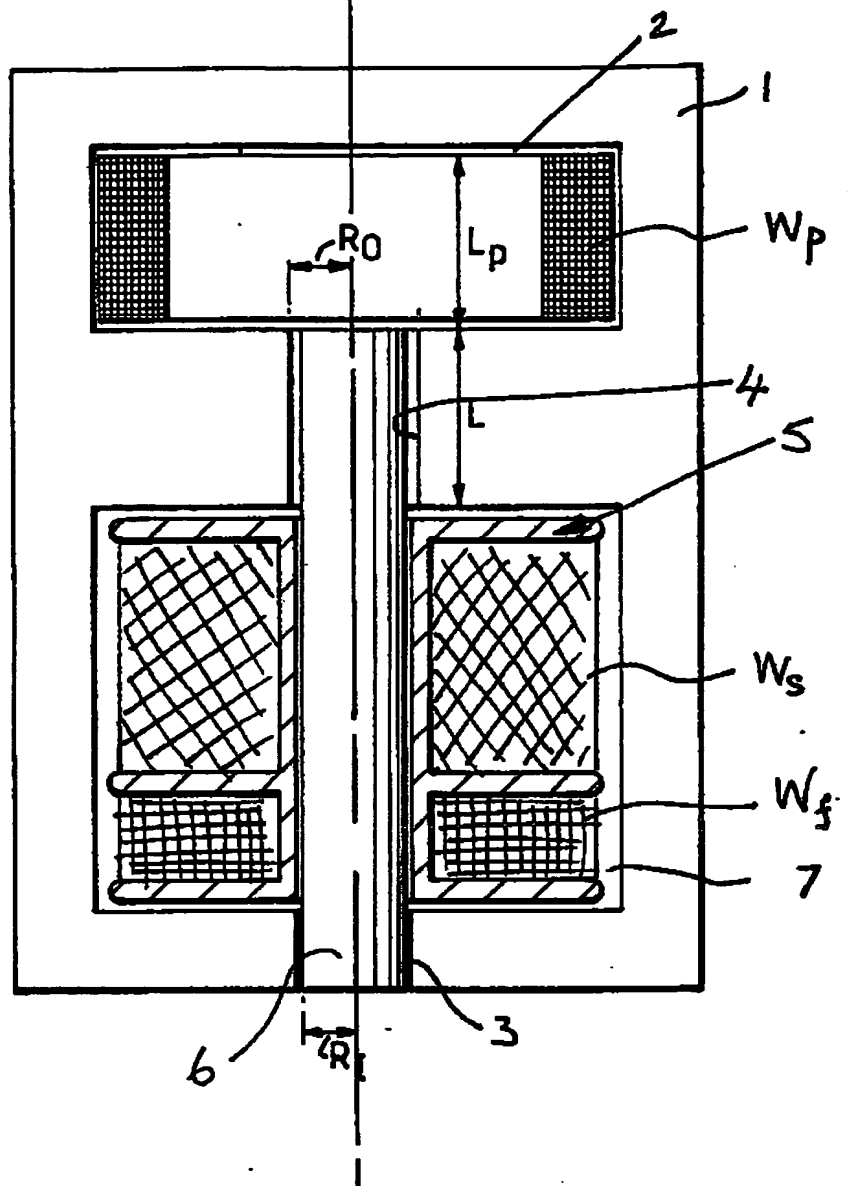


Fig.4.

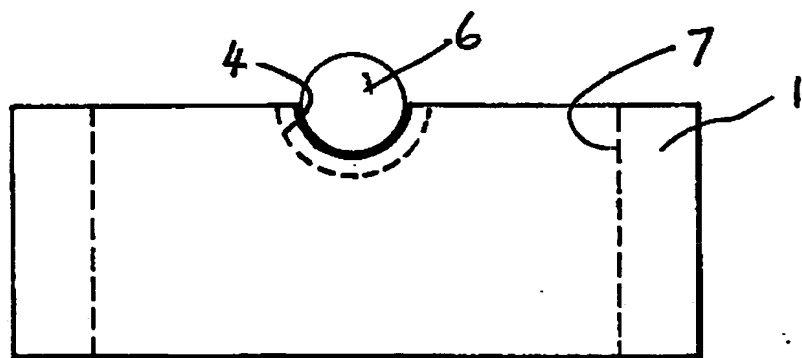


Fig. 5.

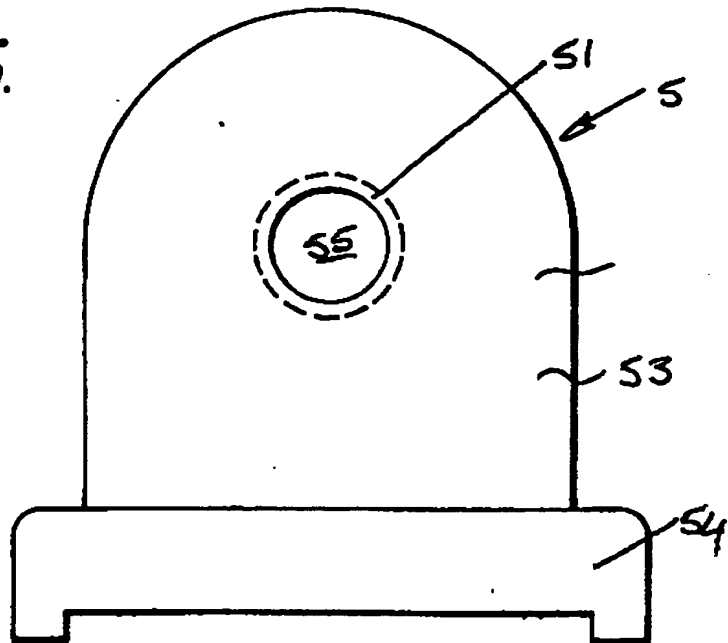
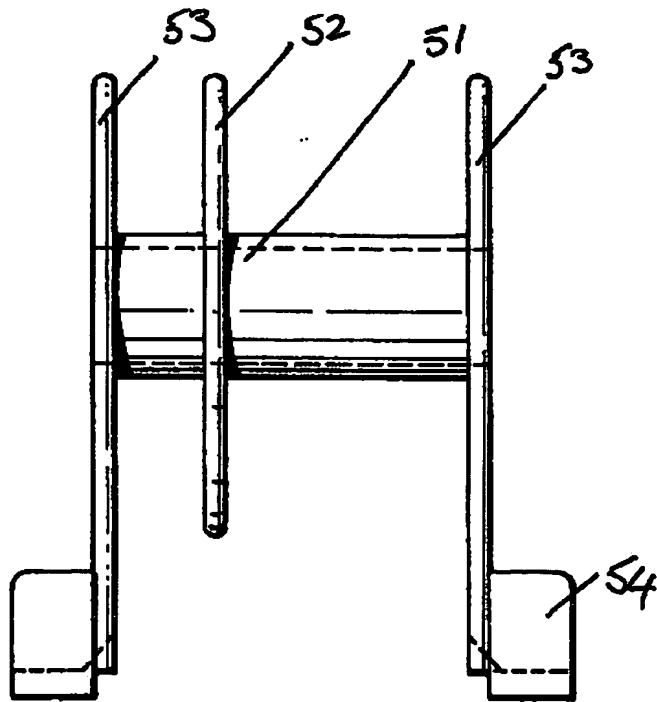


Fig. 6.





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
D,Y	GB-A-2 135 830 (LANDIS & GYR AG) * Page 1, line 129 - page 2, line 18; figure 2 *	1,15	G 01 R 15/02 H 01 F 40/06
A	---	3,5,6	
D,Y	EP-A-0 029 903 (VEB TRANSFORMATOREN- UND RÖNTGENWERK) * Page 5, line 14 - page 6, line 29; figure 1 *	1,15	
A	---	4,13	
P,Y	EP-A-0 294 590 (VACUUMSCHMELZE GmbH) * Column 2, line 15 - column 3, line 29; figure 2 *	1,15	
A	---	7,8	
A	EP-A-0 082 082 (LA TELEMECANIQUE ELECTRIQUE) * Page 3, line 18 - page 4, line 37; page 7, line 31 - page 8, line 2; figures 1,15 *	1,10,12 -14	
	---		TECHNICAL FIELDS SEARCHED (Int. Cl.4)
D,A	EP-B-0 144 347 (LANDIS & GYR AG) -----	1	G 01 R 15/00 H 01 F 40/00
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29-06-1989	Examiner TRELEVEN C.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document	

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